

TECHNICAL DATA SHEET

BA507 EPOTAN SHOP PRIMER

DESCRIPTION

Product Description	Epoxy based, two component protective pre-construction primer that contains zinc phosphate rust-inhibiting pigment.
Intended Use	<ul style="list-style-type: none">• Rust preventing pre-construction primer for protection of steel surfaces, during production, storage and transportation period.
Characteristic Properties	<ul style="list-style-type: none">• Excellent adhesion on steel surfaces• Good corrosion resistance• Quick drying• Suitable for welding and cutting of structural steel

PRODUCT PROPERTIES

Color	Tile Red, Grey
Gloss Level	Matt
Mixing Ratio	Material is supplied in two containers as a unit. Base (Comp A) = BA507 : 2 by volume Hardener (Comp B) = BB507Z001 : 1 by volume Thinner = TN6080 : 0-10 % by volume (depends on application condition)
Solids (by volume)	24-28 %
Suggested Thickness	20±5 microns dry film
Theoretical Coverage	Approximately 13 m ² /L (20 microns dry film) The practical coverage depends on the factors, such as shape of the construction, roughness of the substrate, method and conditions of application. A guideline for spraying is: Large areas: Approx. 70% of the theoretical coverage. Small areas: Approx. 50% of the theoretical coverage.
Application Method	Airless spray / Conventional spray
Pot Life, 20°C	24 hours after the mixture is prepared. (Higher temperatures reduce the time)

STORAGE AND SAFETY INFORMATION

Storage	Store in a well ventilated and dry conditions at temperatures between 10 - 40°C. The packaging should not be exposed to direct sunlight. The shelf lives of the products (base and hardener) are at least 12 months in unbroken original package, under mentioned storage conditions.
Warnings	See label for precautions. The user of this product is required to comply with the national statutory regulations for health, safety during transportation and at work and waste disposal. See the MSDS for detailed information.

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APPLICATION INFORMATION

Surface Preparation

Performance of this product depends upon the degree of surface preparation.

- All surfaces to be coated should be completely clean, dry and free from contamination. (SSPC SP-1).
- Minimum ISO 8501-1: 2007 Sa2^{1/2} or SSPC SP-10 / Nace No:2 cleaning grade is recommended using abrasive media suitable to achieve a sharp and angular surface profile.
- All irregularities, burrs, slivers, slag and spatter on welds, sharp edges and corners shall conform to minimum grade P2 (ISO 8501-3).

Application Conditions

Ambient temperature shall be above 5°C and relative humidity shall be below 85%. Surface temperature shall be a minimum of 3°C above the dew point. Adequate ventilation shall be provided in confined spaces to ensure proper drying. Ideal application temperature is 5°C - 40°C at 65% RH.

Product Preparation

Material is supplied in two containers as a unit.

Base (Comp. A) = BA507

Hardener (Comp. B) = BB507Z001

-Stir Base part with power agitator well before mixing. Then mix in a right proportion Base (Comp. A) with Hardener (Comp B), stir thoroughly with power agitator.

2 parts of Comp. A (BA507) to 1 part Comp. B (BB507Z001) (by volume)

Application Method, 20°C

Equipment	Airless Spray	Conventional Spray
Thinner	TN6080	TN6080
Dilution	0-10 % by volume	0-10 % by volume
Nozzle Pressure	10 - 15 MPa	-
Nozzle Size	0.015 - 0.021"	-

Drying Time, %65 RH (for 20 microns DFT)

Surface Temperature	5°C	10°C	20°C	40°C
Touch Dry	15 minutes	10 minutes	2 minutes	1 minute
Hard Dry	15 hours	10 hours	8 hours	< 4 hours
Overcoating Interval, Minimum	15 hours	10 hours	8 hours	< 4 hours

Packaging

	Volume (litres)	Size of containers (litres)
Base (Comp A) =	13.35	25
Hardener (Comp B) =	6.65	5

The effectiveness of our systems is based on many years' practical experience and laboratory research. We guarantee that the quality of the work performed in accordance with our systems meets the Kansai Altan standards, provided that our instructions are followed carefully and the work is performed in accordance with the requirements as to good craftsmanship. We decline any responsibility, if the final result is affected by factors beyond our control. The customer has to determine the suitability of the delivered products for the intended application by using the means which normally are at his/her disposal.

Issue Date : 20/06/2017 (It is the user's responsibility to check that this sheet is up to date)

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